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-  Good health
-  Healthy attitude
-  An alert ear
-  Clear mental image of tone
-  Consistently upright, forward alignment
-  Head on even plane
-  A poised, alert body
-  An elevated and expanded rib cage
-  Dependable breath support
-  A lifted facial countenance
-  Coordination between release of air from lungs and approximation of vocal folds
-  Open, free resonance
-  A loose, relaxed jaw
-  A lowered tongue and larynx
-  Relaxed shoulder and neck muscles
-  Solid vocal and attitudinal energy
-  Correct, ringing keys
-  Correct notes, intervals
-  Vertical alignment/balance of chords
-  Pythagorean tuning of part lines
-  Fully resonated and matched vowel sounds
-  Understandable diction
-  An alert ear and consistent sense of tonal center
-  Proper intonation
-  Consistency in singing musically with ease, with appropriate power